

70

years



CAPITAL GROUP

Grupa Kęty SA

Aluprof SA

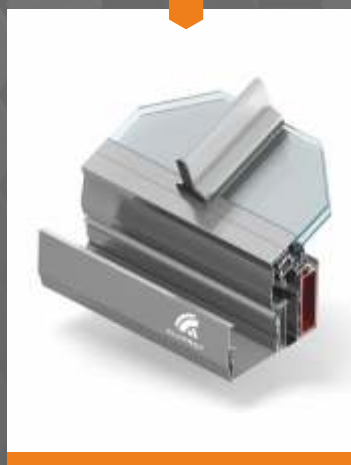
Alupol Packaging SA



Extruded
Products Segment



Aluminium
Systems Segment



Flexible
Packaging Segment



EXTRUDED PRODUCTS SEGMENT

More than extrusion

GRUPA KĘTY SA

UL. T. KOŚCIUSZKI 111
32-650 KĘTY
POLAND
TEL: +48 338446000
NIP (Tax ID No.) 5490001468

<https://profile.grupakety.com/>
<https://grupakety.com/>



PROFESSIONALS

IN ALUMINIUM

PRODUCTION CAPACITY **125 000 to / year**

SALES **447 m. EUR**

NUMBER OF EMPLOYEES **2060** 

SHARE IN POLISH MARKET **25%** 

START-UP **1953**

*data for 2024

INDUSTRIES TO WHICH WE DELIVER

OUR PRODUCTS



building
& construction



automotive
& transport



railway



electrical
engineering



defence



household
equipment



advertising



tourism

POLAND

OUR OFFICES AND PLANTS



KĘTY

Headquarters and production plant:

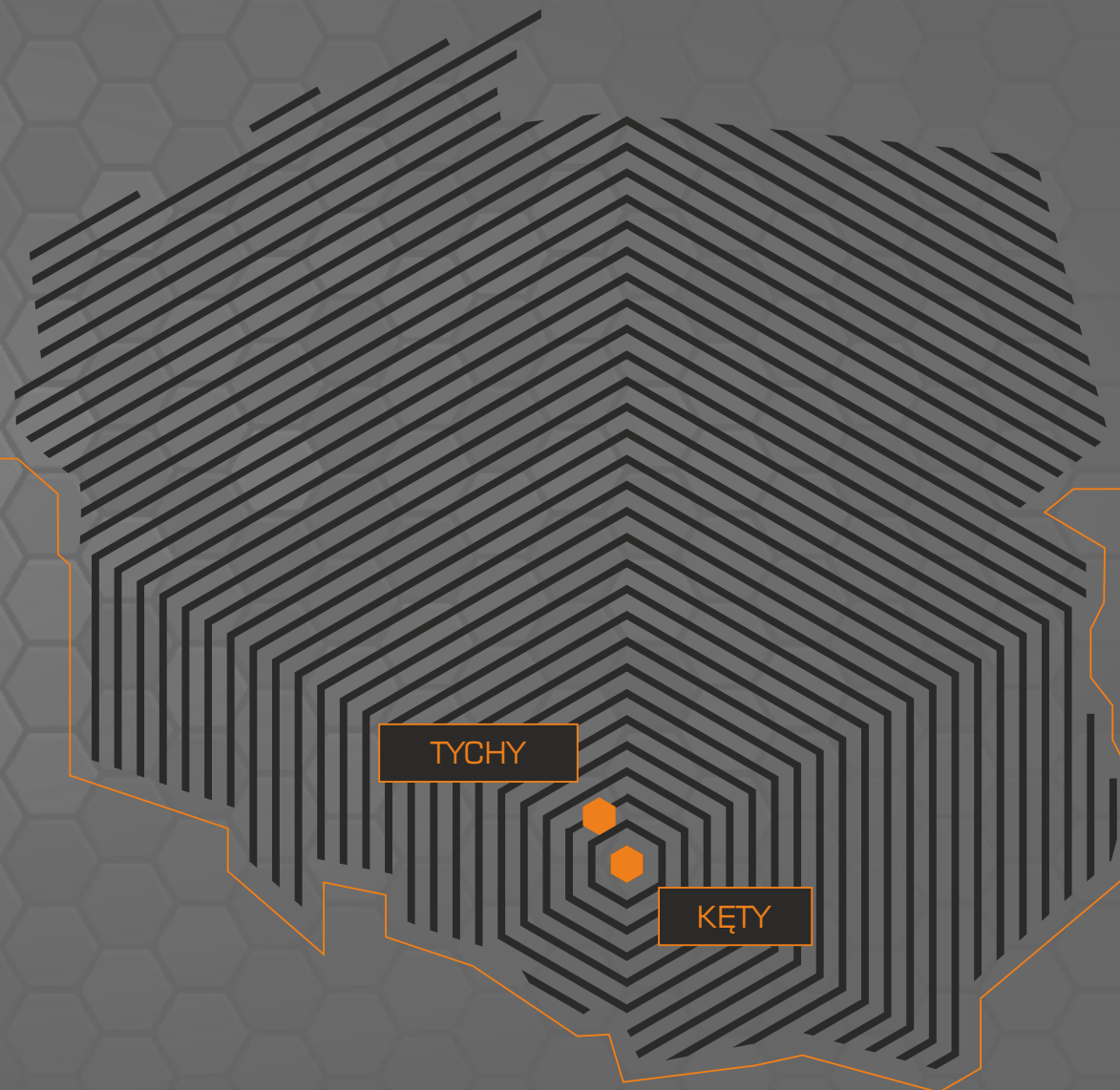
extrusion
foundry
tools shop
anodising
aluminium components production
Research & Development Centre



TYCHY

Extrusion plant

Aluform sp. z o.o.
extrusion



EUROPE

OUR OFFICES AND PLANTS



Sales offices:

Germany, Dortmund

Aluminum Kety
Deutschland GmbH

Italy, Milan

Grupa Kety Italia s.r.l.

Czech Republic, Ostrava

Aluminium Kety CSE s.r.o.



Production plants:

Ukraine, Borodianka

Alupol LLC
extrusion plant

Slovenia, Slovenska Bistrica

Aluminium Kety EMMI d.o.o.
aluminium components
production
anodising



GERMANY, DORTMUND

CZECH REPUBLIC,
OSTRAVA

UKRAINE, BORODIANKA

ITALY, MILAN

SLOVENIA,
SLOVENSKA BISTRICA

TECHNOLOGIES

ALUMINIUM PROFILES EXTRUSION

15 **PRESSES**
in sizes
from 12 MN to 44 MN



10 **PRESSES**
for soft
alloys

5 **PRESSES**
for hard
alloys

EXTRUSION – SOFT ALLOYS

Press size	14 MN/6"	14 MN/6"	16 MN/7" water and air supersaturation	18 MN/7" Alupol LLC	18 MN/7"
Extruded alloys	6060, 6063	6060, 6063	1xxx, 3xxx, 6060, 6063, 6106, 6005A, 6082, 6061, 6xxx special alloys	6060, 6063, 6005A, 6082	6060, 6063
Product Min - Max CCD	8 - 140	8 - 140	10 - 150	10 - 180	10 - 160
Min - Max product weight kg/m	0,6 - 1,2	0,9 - 1,3	1,0 - 2,0	0,12 - 3,5	1,2 - 2,0
Min - Max cut length on press mm	2000 - 7200	2500 - 8000	2000 - 7150	2500 - 8000	2000 - 8000

EXTRUSION – SOFT ALLOYS

new presses

Press size	20 MN/7"	28 MN/ 8" water and air supersaturation	35 MN/9" water and air supersaturation	40 MN/10" water and air supersaturation	44 MN/12" water and air supersaturation
Extruded alloys	6060, 6063, 1xxx, 6xxx special alloys	1xxx, 6060, 6063, 6005A, 6082, 6061, special alloys	1xxx, 6060, 6063, 6005A, 6082, 6061, special alloys	6060, 6063, 6082, 6005, 3xxx, 1xxx, 6xxx, special alloys	1xxx, 3xxx, 6060, 6063, 6106, 6005A, 6082, 6061, 6xxx special alloys
Product Min - Max CCD	10 - 160	15 - 200	20 - 260	25 - 300	25 - 300, rectangular 60 x 450
Min - Max product weight kg/m	1,2 - 3,0	1,4 - 3,0	2,0 - 4,0	3,5 - 16	4,0 - 24
Min - Max cut length on press mm	2000 - 8000	2500 - 8000	3000 - 15000	2000 - 8000	3000 - 14000

EXTRUSION – HARD ALLOYS

Press size	12 MN/6" piercing press	25 MN/9" & 10" supersaturation, water wave	25 MN/9" piercing press	28 MN/10" indirect press, supersaturation, water wave	36 MN/12" indirect press, supersaturation, water wave
Extruded alloys	1xxx, 2xxx, 3xxx, 4xxx, 5xxx, 6xxx, 7xxx, special alloys	1xxx, 2xxx, 3xxx, 4xxx, 5xxx, 6xxx, 7xxx, special alloys	1xxx, 2xxx, 3xxx, 4xxx, 5xxx, 6xxx, 7xxx, special alloys	2xxx, 4xxx, 5xxx, 6xxx, 7xxx, special alloys	2xxx, 4xxx, 5xxx, 6xxx, 7xxx, special alloys
Product Min - Max CCD	20 - 50	12 - 180	8 - 170	10 - 135	50 - 200
Product	seamless tubes	shapes, bars, seam tubes	50 - 100 seamless tubes, 8,0 - 40 bars	bars and solid shapes	bars and solid shapes
Min - Max product weight kg/m	0,3 - 1,5	1,2 - 13,5	1,5 - 6,7	3,0 - 35,5	5,5 - 80
Min - Max cut length on press mm	1000 - 6000 (length depends on the weight)	1000 - 7500 (length depends on the weight)	1000 - 8000 (length depends on the weight)	1000 - 8000 (length depends on the weight)	1000 - 8000 (length depends on the weight)



TECHNOLOGIES

BILLETS PRODUCTION



50 000

tonnes
of billets
per year

4 lines for billets casting

alloys: 1xxx, 2xxx, 3xxx, 4xxx, 5xxx, 6xxx, 7xxx

TECHNOLOGIES

TOOLS

manufacture of tools for extrusion
and mechanical fabrication

25 000

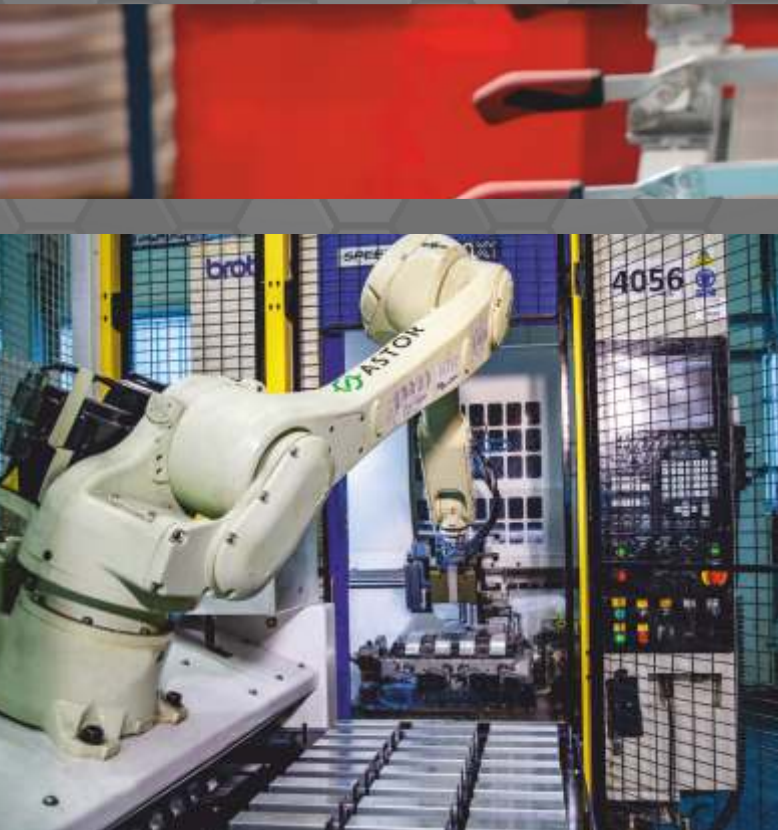
extrusion tools for different profiles



TECHNOLOGIES

PROFILES PROCESSING

- anodising
- powder painting
- cutting
- punching
- marking
- deburring
- washing
- bending
- assembling
- welding



- **CNC**
(milling, drilling, tapping)

Aluminium Advanced Products **Plant**

7000 m²
of usable area



**hi-tech
devices**



**production
of precision
components**

**cooperation with prestigious
brands from the automotive
and railway industries**

Alupol LLC Ukraine

production facility
in **BORODIANKA**, 50 km from Kiev

15
years
on the market



modern extrusion plant ◆

profiles for all industries, ◆
standard sections



Alupol LLC
www.alupol.grupakety.com

Aluminium Kety EMMI Slovenia

in Grupa Kety since

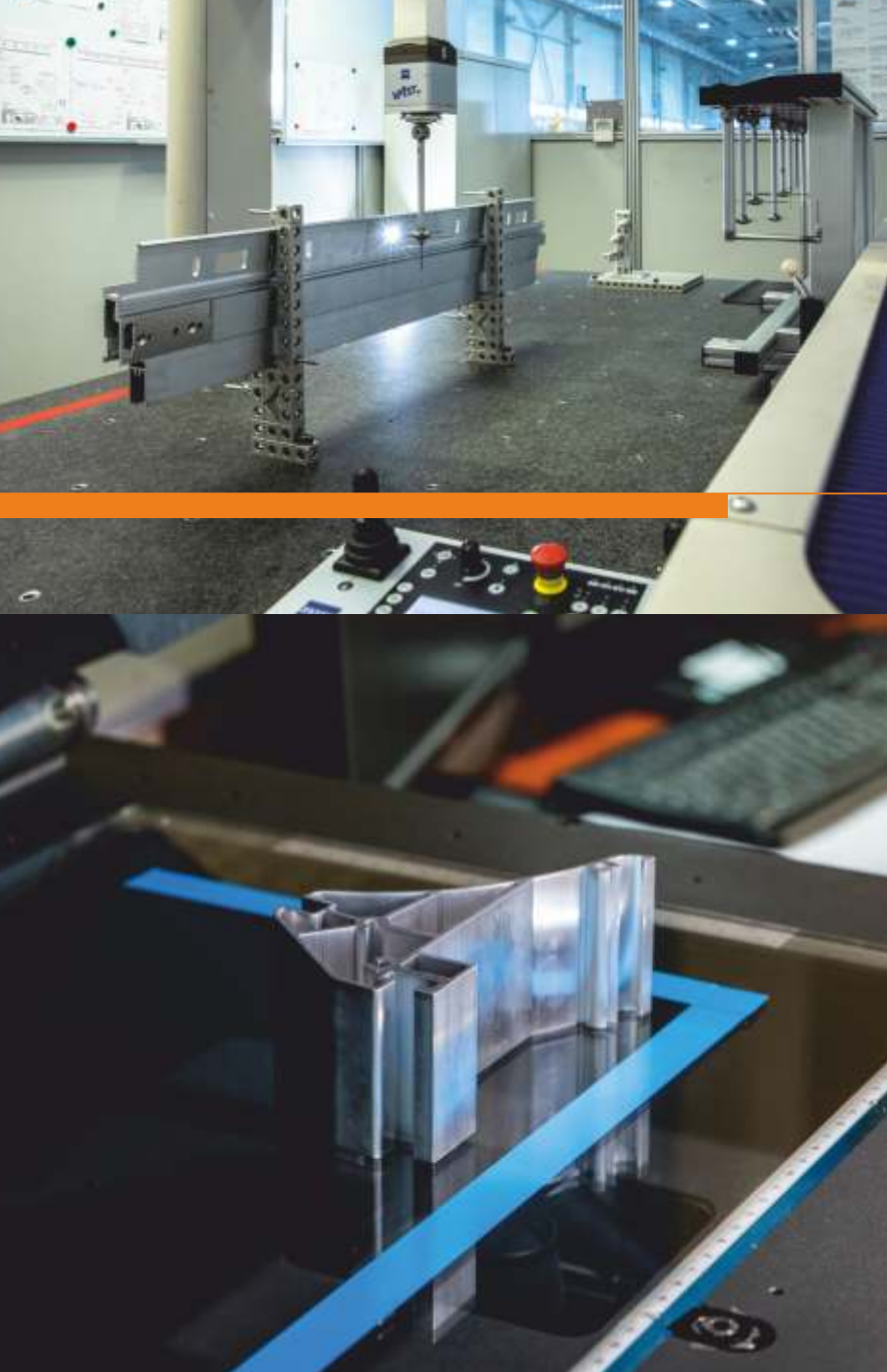
2016



AK EMMI d o.o.
www.emmi.si



- ◆ specialized machining and surface treatment plant
- ◆ components for automotive and household appliances



Research and Development Center

- chemical composition
- mechanical properties tests
- metallographic tests
- ultrasonic tests on billets and finished products
- electrical conductivity
- measurements on 3D coordinate machine (CMM)
- crash tests

CERTIFICATES

Quality
management

ISO 9001

Environmental management

ISO 14001

Quality management
- automotive industry

IATF 16949-2016

Quality management
in the anodizing process

QUALANOD certificate

Occupational
safety management

ISO 45001





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