



# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A2:2025

ZE-16083-01-00-EN15085-2017.0047.007

DVS ZERT GmbH hereby certifies that the welding company

**GRUPA KETY S.A.**  
**ul. Kosciuszki 111**  
**32-650 Kety**  
**Poland**

fulfills the requirements  
for the scope according to

**EN 15085-2 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2026-02-02 until 2029-02-01

Düsseldorf, 2026-02-02  
Place and date of issue

Lead auditor: M.Eng. SWIDER

  
Dipl.-Ing. GURSCHKE  
Head of certification body



## Scope of the certificate

ZE-16083-01-00-EN15085-2017.0047.007

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22 23	t = 1 - 4 mm t = 1.5 - 30 mm	BW, EN ISO 15614-2 FW, EN ISO 15614-2
131/141	23	-	FW, t1 = 3 - 8 mm, t2 = 3 - 30 mm, EN ISO 15613
141	22 23 23 23 23 23	t = 1 - 4 mm t = 1 - 30 mm t = 1.5 - 6 mm D ≥ 24 mm t = 1.5 - 38 mm t = 3 - 28 mm D ≥ 25 mm t = 3 - 50 mm	BW, EN ISO 15614-2 FW, EN ISO 15614-1, EN ISO 15613 BW, EN ISO 15613 BW, EN ISO 15613 FW, EN ISO 15613 BW, EN ISO 15613

### Area of Application:

- New build of components for railway vehicles

### Responsible welding coordinator(s):

Kamil Balcarek, IWE

born: 1986-04-24

### 1st deputy(ies) of the responsible welding coordinator(s):

Michal Laszczak, IWS

born: 1981-07-07

### Others deputies:

Marcin Marszalek, Level C

born: 1978-05-13

### Remarks:

### Register no.:

DVSZERT/15085/CL1/047/17/4

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.