

DECLARATION OF PERFORMANCE		No: GK005-CPR-ENG	
<i>For the construction product</i>		Aluminium profiles	
1. Unique identification code for product-type:	KW - EN AW 6082		
2. Intended use:	Extruded aluminium profile for constructions		
3. Manufacturer:	GRUPA KĘTY S.A. ul. Kościuszki 111, 32-650 Kęty, Poland		
4. System of AVPC:	System 2+		
5. Harmonised standard: Notified body: has conducted the first inspection and continuous surveillance according to the system: and issued the certificate: as a confirmation of conformity for the factory production control.	EN 15088:2005, annex ZA TÜV NORD Systems GmbH & Co. KG, Hamburg, Germany Kenn. Nr. 0045 2+ 0045-CPR-0954		
6. Declared performance:			
Essential characteristics	Performance	Harmonised technical specification	
Tolerances on dimension and shape	Acc. to the standard	PN EN 755-8 PN EN 755-9 PN-EN 12020-2 PN EN 755-4 PN EN 755-5 PN EN 755-3 PN EN 754-3 PN EN 754-4 PN EN 755-7 PN EN 755-6 PN EN 754-6 PN EN 754-7	Porthole tubes Extruded profiles Extruded precision profiles Square bars Rectangular bars Round bars Cold drawn round bars Square bars Seamless tubes Hexagonal bars Hexagonal drawn bars Seamless tubes
Elongation at fracture A Tensile strength Rm Yield point Rp0,2	Table 51 Table 33	PN EN 755-2 PN EN 754-2	
Weldability	Class I	PN EN 1999-1-1	
Bendability	B2 – temper T4 B3 – temper T5, T6 NPD - others	PN EN 15088	
Fatigue strength	NPD	PN EN 1999-1-3	
Durability (against corrosion)	Class B	PN EN 1999-1-1	
Dangerous substances	Table 6	PN EN 573-3	
Declared performances are clarified in delivered inspection certificate according to PN-EN 10204:2006 which forms an integral part of this declaration.			

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above

Signed for and on behalf of the manufacturer by:

Barbara Wiśniewska, Quality Director
at Kęty on December, 1st, 2025

Ł. upoważnienia Grupy KĘTY S.A.
Pełnomocnik
Barbara Wiśniewska
Dyrektor ds. Jakości