

# CERTIFICATE

of conformity of the factory production control

No. 2274-CPR-0139-2019

In compliance with Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011 (the CPR), this certificate applies to the construction product:

**structural components and kits for aluminum structures to EXC 3 according to the standard PN-EN 1090-3:2013**

for load-bearing structures in all types of buildings, constancy of performance declaration method: 1, 3a according to the standard PN-EN 1090-1+A1:2012

placed on the market under the name or the trade mark of:

**Name of the manufacturer:** **Grupa Kęty S.A.**  
**Kościuszki 111; 32-650 Kęty**  
and produced in the manufacturing plant:

**Manufacturing plant:** **Grupa Kęty S.A.**  
**Kościuszki 111; 32-650 Kęty**

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in annex ZA of the standard

**PN-EN 1090-1+A1:2012**

under system 2+ are applied and that

**the factory production control is assessed to be in conformity with the applicable requirements.**

This certificate was first issued on **31.10.2019** and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

The range, execution class and welding processes used are set out in the appendix.

Katowice, 31.10.2019



Tadeusz Wnęk  
Certifier

## Appendix to the certificate of conformity of factory production control

No. 2274-CPR-0139-2019

### 1. Scope and performance class:

Manufacturing of load-bearing structural components and kits for aluminium structures in class EXC 3 according to standard PN-EN 1090-3:2013  
Constancy of performance declaration method: 1, 3a

### 2. Technical specifications applied:

PN-EN 1090-1+A1:2012  
PN-EN 1090-3:2013

### 3. Manufacturing Plant:

Kościuszki 111; 32-650 Kęty

### 4. Welding processes and basic materials:

Welding process acc. to PN-EN ISO 4063:2011	Material group acc. to ISO/TR 15608:2013	Material specifications
131 MIG welding with solid wire electrode	22, 23	EN 15088:2006
141 TIG welding with solid filler material (wire/rod).	22, 23	EN 15088:2006
786 Capacitor discharge stud welding with tip ignition.	22, 23	EN 15088:2006

### 5. Responsible welding coordinators:

The manufacturer has the personnel responsible for welding supervision in accordance with the requirements of PN-EN ISO 14731:2008; qualification level C certificate number PL/IWE/2771/2019

### 6. Remarks: Other manufacturing processes under the supervision of the FPC are: machining, non-destructive testing, mechanical joints and corrosion protection

Katowice, 31.10.2019



TÜV NORD Polska Sp. z o.o.  
Notified Body No. 2274  
ul. Mickiewicza 29, 40-085 Katowice

  
 Tadeusz Wnęk  
 Certifier